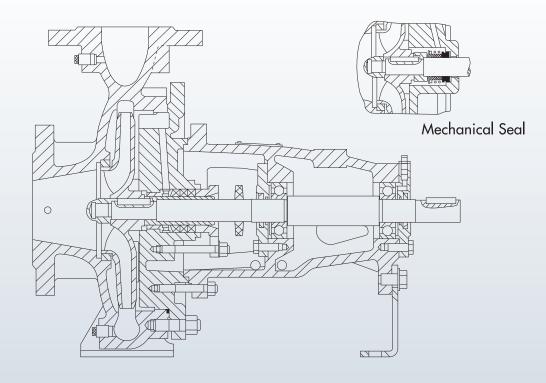
# BACK PULL-OUT CENTRIFUGAL PUMPS DIN 24255 SERIES



#### **DESIGN FEATURES**

#### **BACK PULL-OUT DESIGN**

This design allows the rotating element of pump to be removed for servicing without disconnecting the pipework. The motor does not have to be moved if a spacer coupling is fitted, eliminating realignment problems during reassembly.

#### **COMMON SPARE PARTS**

There are only six shaft modules to cover the entire range of over fifty pump models. All pumps common to one shaft module have identical bearings, shaft sleeves, seals and impeller fastenings.

#### VARIETY IN MATERIAL OF CONSTRUCTION

A wide variety of material of construction can be supplied to suit specific needs and applications. Fusion bonded ceramic (FBC) construction may also be offered to enhance efficiency and life span of pump.

#### APPLICATION

- \* Condenser
- \* Water circulation systems

\* Water supply

- \* Air conditioning
- \* Irrigation

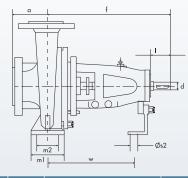
### MATERIALS OF CONSTRUCTION

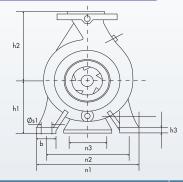
Casing	Cast Iron / Ductile Iron
Impeller	Bronze / Cast Iron / Stainless Steel
Wear Ring	Cast Iron / Bronze
Shaft	Stainless Steel / High Tensile Steel
Shaft Nut	Bronze / Steel / Stainless Steel
Shaft Sleeve	Stainless Steel
Lantern Ring	Cast Iron / Bronze
Mechanical Seal	Carbon / Silicon Carbide / NBR

#### NEAREST EQUIVALENT STANDARD

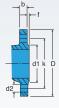
Material	Australian	British	American	DIN
Cast Iron	AS 1830/T200	BS 1452: GR 220	ASTM A48 CLASS 30	DIN 1691 GG 20
Bronze	AS 1565/836B	BSG 1400 LG2	ASTM B584 NO. 836	2.1096.03
Stainless steel	AS 1444 GR 420	BS 970 420/537	AIS 1420	X20CR13

# OUTLINE & INSTALLATION DIMENSIONS (mm)





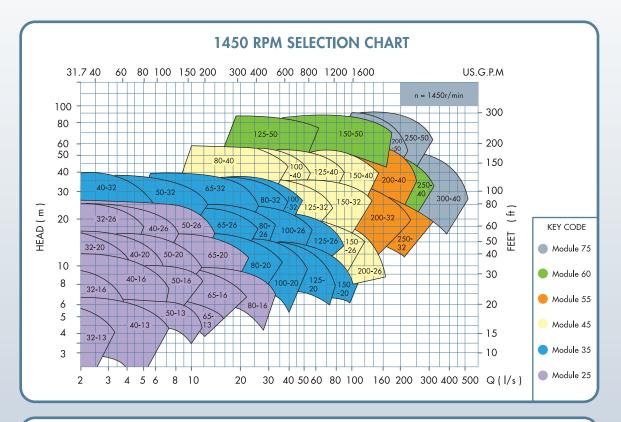
PUMP SIZE	BEARING HOUSING	suction	DISCHARGE	PUMP DIMENSIONS				FOOT DIMENSIONS								SHAFT END		COUPLING KEY	WEIGHT (kg)		
	BEA	suc	DISC	α	f	h1	h2	b	ml	m2	nl	n2	n3	h3	Øs 1	Øs2	w	d	I.	0 0	LET
32 - 13 32 - 16 32 - 20 32 - 26	25 25 25 25	50 50 50 50	32 32 32 32 32	80 80 80 100	360 360 360 360	112 132 160 180	140 160 180 225	50 50 50 65	100 100 100 125	70 70 70 95	190 240 240 320	140 190 190 250	100 100 110 110	14 14 14 14	14 14 14 14	14 14 14 14	267 267 267 267	24 24 24 24	50 50 50 50	8 x 7 8 x 7 8 x 7 8 x 7 8 x 7	28 36 43 63
40 - 13 40 - 16 40 - 20 40 - 26 40 - 32 40 - 32 EH	25 25 25 25 35 35	65 65 65 65 65 65	40 40 40 40 40 40	80 80 100 100 125 125	360 360 360 360 470 470	112 132 160 180 200 200	140 160 180 225 225 225	50 50 50 65 65 65	100 100 125 125 125	70 70 75 95 95	210 240 265 320 345 345	160 190 212 250 280 280	100 100 110 110 110 110	14 14 14 14 14 14	14 14 14 14 14 14	14 14 14 14 14 14	267 267 267 267 342 340	24 24 24 24 32 32	50 50 50 50 80 80	8 x 7 8 x 7 8 x 7 8 x 7 10 x 8 10 x 8	31 37 46 63 96 96
50 - 13 50 - 16 50 - 20 50 - 26 50 - 32 50 - 32 EH	25 25 25 25 35 35	65 65 65 65 65 65	50 50 50 50 50 50	100 100 100 100 125 125	360 360 360 360 470 470	132 160 160 180 225 225	160 180 200 225 280 280	50 50 50 65 65 65	100 100 100 125 125 125	70 70 75 95 95	240 265 265 320 345 345	190 212 212 250 280 280	100 110 110 110 110 110	14 14 14 16 16	14 14 14 14 14 14	14 14 14 14 14 14	267 267 267 267 342 342	24 24 24 24 32 32	50 50 50 50 80 80	8 × 7 8 × 7 8 × 7 8 × 7 10 × 8 10 × 8	34 38 48 65 101 101
65 - 13 65 - 16 65 - 20 65 - 20 EH 65 - 26 65 - 32 65 - 32 EH	25 25 35H 35 35 35 35	80 80 80 80 80 80 80	65 65 65 65 65 65 65	100 100 100 100 100 125 125	360 360 360 454 470 470 470	160 160 180 180 200 225 225	180 200 225 225 250 280 280	65 65 65 80 80 80	125 125 125 125 160 160 160	95 95 95 120 120 120	280 280 320 320 360 400 400	212 212 250 250 280 315 315	110 110 110 110 110 110 110	14 14 14 16 16 16	14 14 14 14 18 18 18	14 14 14 14 14 14 14	267 267 267 328 342 342 342 342	24 24 32 32 32 32 32	50 50 50 80 80 80 80	8 × 7 8 × 7 8 × 7 10 × 8 10 × 8 10 × 8 10 × 8	40 44 54 81 83 110 110
80 - 16 80 - 20 80 - 26 80 - 32 80 - 32 EH 80 - 40	25 35 35 35 35 35 45	100 100 100 100 100 100	80 80 80 80 80 80	125 125 125 125 125 125 125	360 470 470 470 470 532	180 180 200 250 250 280	225 250 280 315 315 355	65 65 80 80 80 85	125 125 160 160 160 160	95 95 120 120 120 120	320 345 400 400 440 440	250 280 315 315 315 315 340	110 110 110 110 110 110	14 14 16 16 16 16	14 14 18 18 18 18	14 14 14 14 14 14	267 342 342 342 342 342 368	24 32 32 32 32 32 42	50 80 80 80 80 110	8 × 7 10 × 8 10 × 8 10 × 8 10 × 8 12 × 8	55 72 92 120 120 162
100 - 20 100 - 26 100 - 32 100 - 40	35 35 35 45	125 125 125 125 125	100 100 100 100	125 140 140 140	470 470 470 530	200 225 250 280	280 280 315 355	80 80 80 100	160 160 160 200	120 120 120 150	360 400 400 500	280 315 315 400	110 110 110 110	16 16 16 18	18 18 18 23	14 14 14 14	342 342 342 370	32 32 32 42	80 80 80 110	10 x 8 10 x 8 10 x 8 12 x 8	87 110 134 177
125 - 20 125 - 26 125 - 32 125 - 40 125 - 50	35 35 45 45 60	150 150 150 150 150	125 125 125 125 125 125	140 140 140 140 180	470 470 530 530 680	250 250 280 315 375	315 355 355 400 500	80 80 100 100 100	160 160 200 200 200	120 120 150 150 150	400 400 500 500 550	315 315 400 400 450	110 110 110 110 140	16 18 18 18 24	18 18 23 23 24	14 14 14 14 14	342 342 370 370 500	32 32 42 42 55	80 80 110 110 110	10 x 8 10 x 8 12 x 8 12 x 8 16 x 10	110 115 165 190 225
150 - 20 150 - 26 150 - 32 150 - 40 150 - 50	35H 45 45 45 60	200 200 200 200 200	150 150 150 150 150	160 160 160 160 180	495 530 530 530 670	280 250 280 315 375	400 355 400 450 500	100 100 100 100 100	200 200 200 200 200	150 150 150 150 150	550 450 550 550 550	450 350 450 450 450	110 110 110 110 140	20 18 18 18 24	23 23 23 23 23 24	14 14 14 14 15	367 370 370 370 500	32 42 42 42 55	80 110 110 110 110	10 x 8 12 x 8 12 x 8 12 x 8 12 x 8 16 x 10	140 152 175 210 320
200 - 26 200 - 32 200 - 40 200 - 50	45 55 55 75	250 250 250 250	200 200 200 200	180 200 200 240	546 670 670 783	280 355 355 425	400 450 500 545	100 100 100 160	200 200 200 300	150 150 150 240	550 550 550 720	450 450 450 600	110 110 110 140	25 20 20 30	26 24 24 27	15 15 15 23	389 500 500 534	42 48 48 70	110 110 110 140	12 x 8 14 x 9 14 x 9 20 x 10	205 320 350 450
250 - 32 250 - 40 250 - 50	55 60 75	300 300 300	250 250 250	200 250 240	670 670 783	355 400 425	525 500 545	100 120 160	250 300 300	175 250 240	600 710 720	500 600 600	110 110 140	24 25 30	23 24 27	14 14 23	511 511 534	48 55 70	110 110 140	14 x 9 16 x 10 20 x 10	400 480 500
300 - 40	75	350	300	280	783	500	600	150	300	200	800	660	140	40	27	23	550	70	140	20 x 10	548

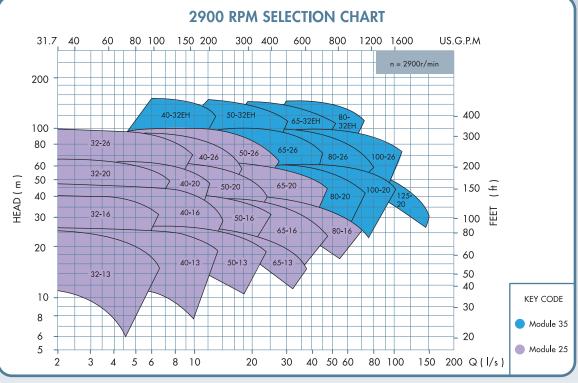


Branch Size	32	40	50	65	80	100	125	150	200	250	300	350
k	100	110	125	145	160	180	210	240	295	355	410	470
n-d2	4 <b>-</b>	4-018	<b>4 -</b> Φ18	4-Φ18	8 <b>- Φ</b> 18	8 <b>-</b>	8 <b>-  0</b> 18	8-Φ22	12 <b>-</b> Φ22	12 <b>- Φ</b> 25	12 <b>- Φ</b> 25	16 <b>- Φ</b> 25
D	140	150	165	185	200	220	250	285	340	405	460	520

Flange dimensions and drilling in accordance with ISO 2084 - 16BAR (BS 4504-1969 TABLE 16/11)
Holes are equally spaced straddling pump centreline.

## **SELECTION CHART**





For enquiries, please contact :